Installation and mounting manual for EK-FC 6970 water block

This product is intended for installation only by expert users. Please consult with a qualified technician for installation. Improper installation may result in damage to your equipment. EK Water Blocks assumes no liability whatsoever, expressed or implied, for the use of these products, nor their installation. The following instructions are subject to change without notice. Please visit our web site at www.ekwaterblocks.com for updates. Before installation of this product please read important notice, disclosure and warranty conditions printed on the back of the box.

The barb hose fittings require only a small amount of force to screw them in; otherwise the high flow fittings might break. These fittings do not need to be tightened with much force because the liquid seal is made using o-rings.

STEP 1: GENERAL INFORMATION. Sample picture of RADEON HD 6970 graphics card

STEP 2: PREPARING YOUR GRAPHIC CARD.

1. REMOVING STOCK COOLER: Remove encircled screws:



STEP 2 cont.: PREPARING YOUR GRAPHIC CARD.

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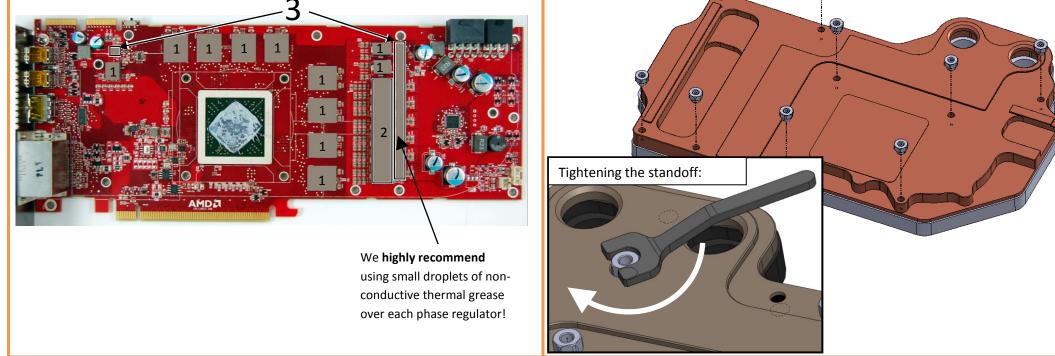
1 cont.. REMOVING STOCK COOLER. Remove all encircled screws. All heat sink assembly screws and backplate should be removed. There are 15 screws on the back of the graphic card.



3. APPLYING THERMAL COMPOUND. Apply thermal compound: lightly coat both GPUs and bridge chip with electrically non-conductive thermal interface material (TIM) - for example: Arctic Cooling MX-2[™] or MX-4[™] thermal grease. EKWB recommends to apply thermal grease in cross form for best performance (see sample picture).



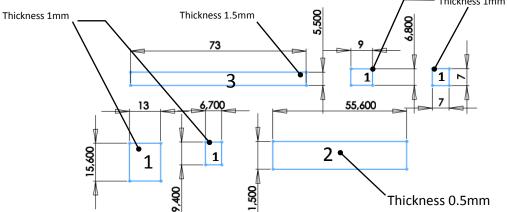
5. PLACING THERMAL PADS ON PCB. Place thermal pads on chips so that numbers on chips match size of thermal pads. Thermal pad number 2 and 3 will have to be cut by user to match all small power regulation chips (EKWB made sure users have more than



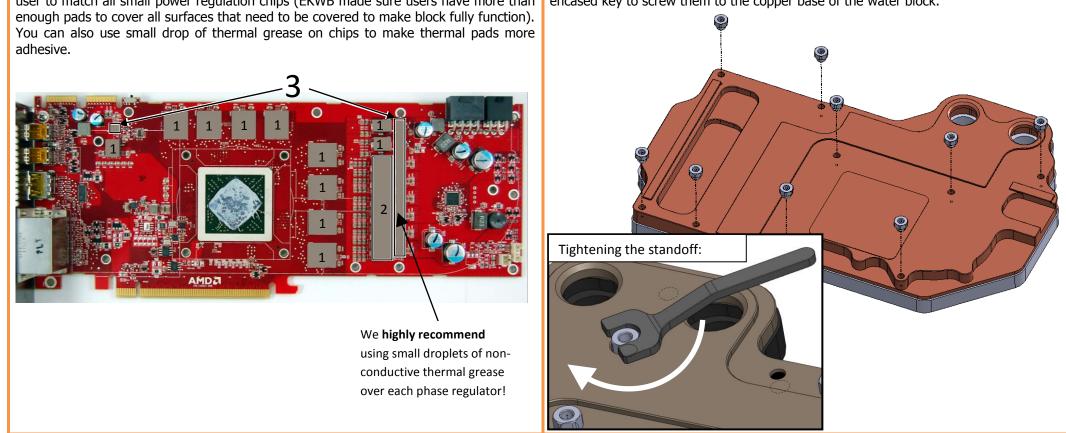
2. CLEANING THE PCB. Carefully detach the original heat sink after removing all fasteners securing it to the board and bracket. Wipe off the remains (by using nonabrasive cloth or Q-tip, as shown on sample photo) of the original thermal compound until the components and circuit board are completely clean. EKWB does not recommend using any liquids for removing paste



4. CUTTING THERMAL PADS. Your block comes with thermal pads, which have to be placed on chips (PLEASE REMOVE FOIL ON BOTH SIDES OF THERMAL PADS PRIOR TO INSTALLATION. WARNING: DIMENSION BELLOW ARE SCALED.) Thickness 1mm

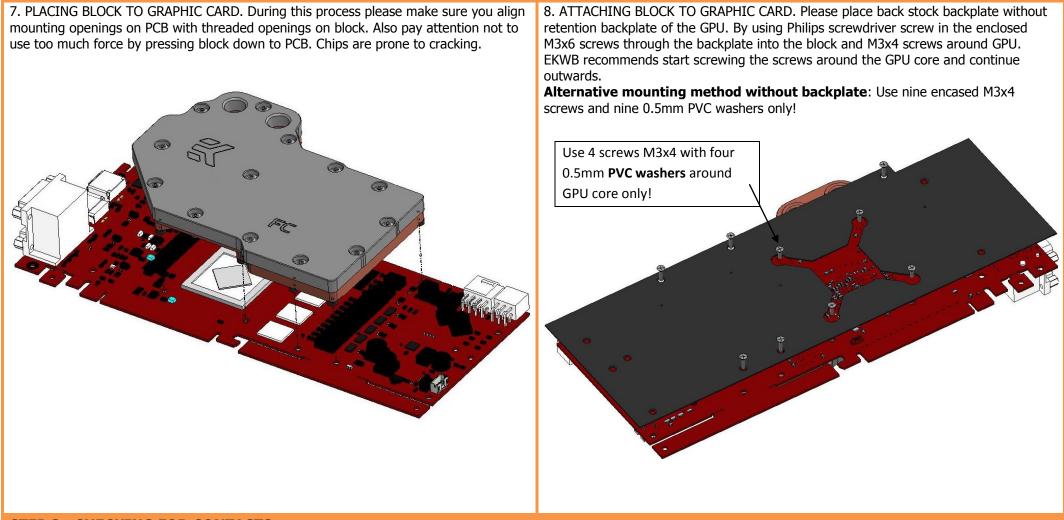


6. PLACING STANDOFFS ON BLOCK. Brass standoffs are obligatory in order to attach this water block to the printed circuit board of the graphics card. Please use the encased key to screw them to the copper base of the water block.



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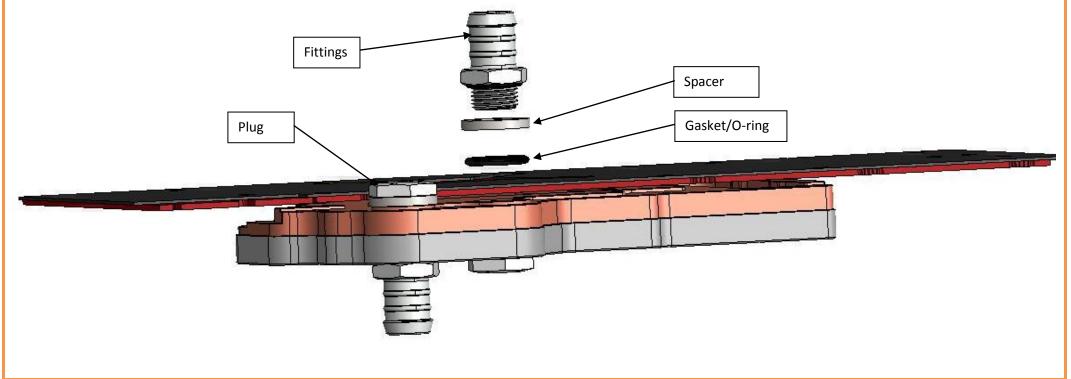


STEP 3: CHECKING FOR CONTACTS

Temporarily remove the water blocks to check for uniform surface contact between the block and the components. Note the pattern of contact on a piece of paper. Then repeat steps 5 and 8 to reattach the block applying more or less pressure to the areas where you have found it necessary.

STEP 4: POSITIONING FITTINGS

Please use spacer on copper base (see sample picture). Screw in the fittings and plugs (please use spacers only on copper base), attach the liquid cooling tubes and connect the water-block(s) into the cooling circuit. EKWB recommends using high flow fittings with the EK-FC 6970 series water blocks. To ensure that the tubes are securely attached to the barb/fittings, please use hose clamps or an appropriate substitute. The use of an algaecide is always recommended for any liquid cooling system. You can use any opening as an inlet/outlet hole.



STEP 5: INSERTING CARD IN YOUR PC CASE

Carefully lift your card with installed block and insert it in your PC case. Bear in mind that your card suddenly withstands extra weight thus again be very careful not to bend it or cause any other unneeded moves that might damage your card or block during installation.



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